

TDS

VINA BUHMWOO

ISO 9001, MADE IN VIETNAM



VBC OIL NCO-20V

Neat cutting, grinding fluid

Description **NCO-20V** is high performance mineral oil-based, included oily improver and E/P additives, neat cutting fluids for general cutting processing.

Benefits

1. It has an excellent lubricity - reduction of friction/wear, built-up edge,
2. Improvement of roughness, extension of tool life
3. It has a good lubricity, odor, anti-oxidative ability

Typical properties

| Items | Results | Test method |
|--------------------------------------|--------------------------|-------------|
| Appearance, conc | Light yellow transparent | VISUAL |
| Specific gravity, 15/4 °C | 0.884 | ASTM D1298 |
| Viscosity, 40 °C, mm ² /s | 8.0 | ASTM D445 |
| Flash point, COC, °C | 152 | ASTM D92 |
| Copper corrosion, 100 °C, 1hr | 1 | ASTM D130 |

* Above test results are new fluid's typical properties, can be changed by quality improvement.

Application

Ferrous metals : Drilling, Milling, Tapping, Grinding etc.
Non-ferrous metals: Turning, Milling, Drilling, etc.
Using the concentrate as it is.

Term of validity 12 months from the date of manufacture at sealed state, 0 to 40 °C.

Safety information Refer to the our MSDS for safety information

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