



## **VBC COOL E-960V**

Water soluble cutting, grinding fluid

**Description E-960V** is high performance mineral oil based emulsion type water soluble

cutting fluids for difficult processing for a wide range of materials

Benefits 1.It has an excellent lubricity, suited for aluminum and Steel Alloys

2.It has a good anti-rusting ability, can be applied to ferrous metals.

3.It have a good anti-decomposition ability, emulsification stability, anti-

foaming ability, cleaning ability.

**Typical properties** 

Items	Properties	Test mothod
Appearance, conc	Light yellow semi transparent	Visual
Appearance, 10vol%	milky	Visual
Specific gravity, 15/4℃	0.969	ASTM D1298
pH, room temp, 5vol%	9.0	KSM 0011

<sup>\*</sup> Above test results are new fluid's typical properties, can be changed by quality improvement.

**Application** Aluminum metals: Milling, Turning, Drilling, Tapping, Reaming, Grinding etc.

Steel Alloys: Milling, Turning, Drilling, Tapping, Reaming, Grinding etc.

Cutting:  $5 \sim 15\%$ , Grinding:  $3 \sim 7\%$  by volume.

**Term of validity** 12 months from the date of manufacture at sealed state, 0 to 40 °C.

**Safety information** Refer to the our MSDS for safety information

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